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## Claims:

- 1. A beverage preparation machine for preparing a beverage from a cartridge containing one or more beverage ingredients comprising a first piercing element for forming an inlet, in use, in a cartridge received in the beverage preparation machine and a second piercing element for forming an outlet, in use, in said cartridge, characterised in that the first and second piercing elements are formed as a single removable unit.
- 2. A beverage preparation machine as claimed in claim 1 further comprising a fixed lower part and an upper part rotatable relative to the lower part, the upper part being moveable from an open position, in which the upper part is disengaged from the lower part for receiving a cartridge, and a closed position, in which the upper part is engaged with the lower part, wherein the removable unit is mounted, in use, in the fixed lower part.
- A beverage preparation machine as claimed in claim 2 wherein the inlet piercer and outlet piercer are
  orientated vertically and parallel to one another.
  - 4. A beverage preparation machine as claimed in claim 3 wherein the inlet piercer and outlet piercer are made of plastics materials.